



Dart Aerospace Ltd.
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D2161-204
Job Sheet 184238



Part No: D2161-204

Job Qty: 1 Ea

Part Name: Mirror Bracket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/4/18

Job Tracking No:

Due Date: 10/15/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B2 IPP Rev:A New Issue 05-11-01 JLM IPP Rev B: QC9, QC5 added at steps 5,6 KJ Verified by: EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	10/15/18	10/15/18	0.00	0.00	Start Up Large Fab-1		100
100	Large Fab	1 pcs	10/15/18	10/15/18	0.00	1.16	Large Fab 1		100
110	QC	1 pcs	10/15/18	10/15/18	0.00	0.00	QC9		EL
120	QC	1 pcs	10/15/18	10/15/18	0.00	0.00	QC5		EC
130	Powdercoat	1 pcs	10/15/18	10/15/18	0.00	0.08	Powdercoat4		BE B18-10-18
140	QC	1 pcs	10/15/18	10/15/18	0.00	0.00	QC3		OCT 23 2018 68
150	QC21-SA	1 Ea	10/15/18	10/15/18	0.00	0.00	QC21		DAS 9-89

Part Op 100 - 1-Assemble on Jig DT8065 as per Dwg D2161 2-Weld as per Dwg D2161 Identify as D2161-204
Descriptions: 130 - START TIME: _____

1138839 START: 8:30 TEMP: 320° FINISH: 9:00 OCT 23 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2013-5	Mirror Bracket LH, 204	1 Ea (1 ea)	90-Start up Operation	5119065
D2013-6	Mirror Bracket RH, 204	1 Ea (1 ea)	90-Start up Operation	5119066
D2037-101	Arm	1 Ea (1 ea)	90-Start up Operation	5042567

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2013-5	1	0	0
	D2013-6	1	0	0
	D2037-101	1	5	0



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Container No: S119124



Part: D2161-204

Job No: 184238

Serial No/Batch: S119124

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/17/18

ound.

Plex 10/4/18 8:11 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐				
OTHER : _____					